

Class 105 Polyvinyl Acetal Square Aluminum Magnet Wire

Table1 Specifications

Insulation materials	Polyvinyl Acetal Film
Thermal Class	105
Bare Wire Dimensions	Awg 1/0 - Awg14
Certificate	UL
Standard	MW-18-A

Table 2 Properties

Adherence and flexibility	No cracks visible in the film coating
Minimum Percent Elongation	MW Specification:18, 36, 64
	T ≥ 0.049: 15
	T < 0.049:15
Heat shock	No cracks visible in the film coating after conditioning at 175°C















Table 3 Periodic conformance tests

Solubility	Specimens immersed in xylene shall not soften sufficiently
	to expose the bare conductor
Dielectric breakdown rated temperature	Average not less than 75% of the value required at room
	temperature, when tested on MW 15-A Heavy Build
Toluene / ethanol compatibility	No swelling or blistering in the film coating
Transformer oil resistance	No swelling or blistering in the film coating
	a)Dielectric breakdown values shall average not less than
	the values in Table 36
	b)At least three of the five flexibility specimens shall show
	no cracks visible in the film coating
	b) Elongation specimens shall show no swelling or
	blistering in the film coating

Structure





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