

# **Class 240 Polyimide Square Copper Magnet Wire**

### **Table1 Specifications**

Insulation materials	Polyimide
Thermal Class	240
Bare Wire Dimensions	AWG 1 - AWG 14
Standard	MW 20-C

#### Table 2 Properties

Adherence and flexibility	No cracks visible in the film coating
Elongation	MW Specification:18, 20, 36, 38, 64, 84
	T ≥ 0.049: 32
	T < 0.049:30
Heat shock	No cracks in the film coating after 15% elongation
	followed by conditioning at 280°C ±3°C
Springback	Not greater than 5°
Dielectric breakdown	500V - 1500V
Dissipation Factor	Not greater than 0.60%

### What is Class 240 Polyimide Square Copper Magnet Wire?

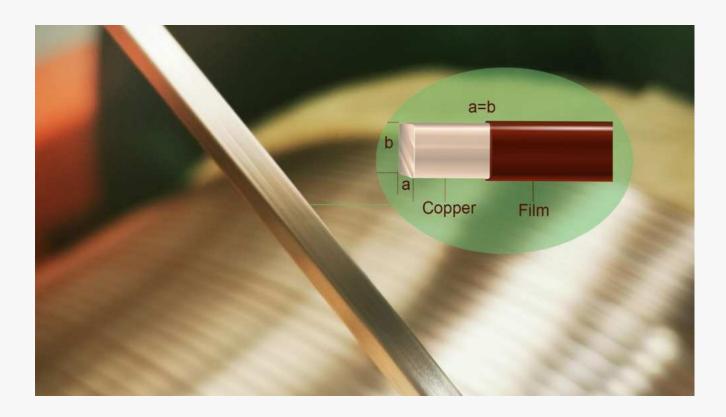
Class 240 Polyimide Enameled Square Copper Magnet Wire is capable of long-term operation in environments up to 240°C without degradation. In some extreme cases, it can even tolerate short-term or transient exposure to temperatures ranging from 300°C to 450°C.



### Table 3 Periodic conformance tests

Solubility	Specimens immersed in xylene and 50/50 xylene/butyl
	Cellosolve shall not soften sufficiently to expose the bare
	conductor
Dielectric breakdown rated temperature	Average not less than 75% of the value required at room
	temperature
Thermoplastic flow	Median not less than 450°C, when tested on MW 16-C
	Heavy build

#### **Structure**





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