

Class 155 Glass Fiber Covered Film-Insulated Square Copper Magnet Wire

Table1 Specifications

Insulation materials	The	glass	fiber	shall	be
	electri	ical-grade	е		
	contir	nuous-fila	ment gla	ıss yarn	
Thermal Class	155				
Certificate	MW 42-C				
Insulation thickness	Single	, Double			



Dimensions	Square Wire:
	1. Radii in accordance with Nominal Corner Radius ± 25% :
	0.40mm-1.00mm
	2. Thickness and width tolerances in accordance with
	1.628mm-7.348mm





Table 2 Properties

Adherence and flexibility	Circula as Davible with we down in a files on a secolar visible in the files
Adherence and nexionity	Single or Double with underlying film: no cracks visible in the film
	insulation after 20% elongation. Examine with normal vision and without
	removing the glass fiber covering.
	Double without underlying film: not less than 75 V/mil (2950 V/mm) of
	minimum thickness of the glass fiber covering on one side.
	NOTE—The minimum thickness of the glass fiber covering is 35% of the
	maxi- mum increase in dimensions calculated from: Square
	0.203mm-0.330mm
Elongation	Not less than 32% for a thickness of 0.049 in. (1.25 mm) and greater, or
	30% for a thickness less than 0.049 in. (1.25 mm)
Springback	Glass fiber covered bare: not greater than 5°
	Glass fiber covered Heavy film-insulated: not greater than 5.5°
Dielectric breakdown	Not less than 90 V/mil (3543 V/mm) of the minimum thickness of the glass
	fiber covering on one side plus the minimum breakdown given in the
	film-insulated wire(Heavy 500-1500; Quad 900-2500), if applicable.
	NOTE—The minimum thickness of the glass fiber covering is 35% of the
	maxi-mum increase in dimensions calculated from:
	Single: 1.628mm-8.252mm
	Double: 1.956mm-8.788mm



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