

Class 105 Paper-Covered Bare Round Aluminum Wire

Table 1 Specifications

Insulation materials	rope paper, kraft
	paper, or both
Thermal Class	105
Diameter	8-32AWG
Certificate	MW-31A



Table 2 Properties

Adherence and flexibility	No cracks visible in the film coating
Minimum Percent Elongation	Not less than the value 28%
Adherence And Flexibility	No openings sufficient to expose the bare or film-insulated
	conductor when wound on the following mandrel:

AWG Size	Mandrel Size
8-13.5	5d
14-22.5	4d
23-24	3d

No openings sufficient to expose the bare or film-coated wire after elongation as follows:

AWG Size	Elongation Method
8-13.5	15% (+2, -0)
14-22.5	10% (+2, -0)
23-24	8% (+2, -0)



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