

# Class 200 Polyester Overcoated with Polyamideimide Film-Insulated Round Copper Magnet Wire for Hermetic Applications

#### Table1 Specifications

| Insulation materials | Polyester Overcoated with         |
|----------------------|-----------------------------------|
|                      | Polyamideimide;                   |
|                      | Polyester (Imide) Overcoated with |
|                      | Polyamideimide;                   |
|                      | Polyester (Amide) Overcoated with |
|                      | Polyamideimide                    |
| Dimensions           | Heavy 14-30 AWG in accordance     |
|                      | with 0.307mm-1.732mm and Quad     |
|                      | 14-30 AWG in accordance with      |
|                      | 0.351mm-1.814mm                   |
| Insulation thickness | Heavy and Quad                    |
| Thermal Class        | 200                               |



### Table 2 Properties

| Adherence and flexibility | No cracks visible in the film coating                             |
|---------------------------|---|
| Elongation                | Not less than the value in 5-28                                   |
| Heat shock                | No cracks visible in the film coating after conditioning at 220°C |
| Springback                | Not greater than the value in Heavy 42-66; Quad 46-70             |



#### Table 3 Periodic conformance tests

| Thermoplastic flow         | Median not less than 300°C   |
|----------------------------|--|
| Solubility                 | Specimens immersed in xylene and 50/50 xylene/butyl Cellosolve shall not |
|                            | soften sufficiently to expose the bare conductor                         |
| Dielectric breakdown at    | Average not less than 75% of the value required at room temperature      |
| rated temperature          |  |
| Refrigerant R22 extraction | 14-24 AWG: not greater than 0.25% of weight of film insulation           |
| Dielectric breakdown       | 14-24 AWG: average not less than the value in Heavy 4380-5690; Quad      |
| after R22 conditioners     | 7620-9900  |
| Continuity                 | Max number of discontinuities in accordance with Heavy 500-1500; Quad    |
|                            | 1000-2500  |
| Thermoplastic flow         | Median not less than 300°C   |





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