

Class 155 polyester fiberglass covered insulated square magnet wire

Table1 Specifications

Insulation Material	Polyester/Fiberglass
Heat Rating	155
Size/mm	1.603mm-7.422mm
Insulation thickness	Single
	Double
Standard	MW 55-C



Table 2 Properties

Adhesion and Flexibility	Single or Dual Layer with Primer: No visible cracks in the film		
	insulation after 20% elongation. Inspect with normal vision		
	without removal of the polyester fiberglass cover.		
	Dual Layer Unprimed Film: Minimum thickness of the polyester		
	fiberglass cover on one side not less than 75 V/mil (2950 V/mm)		
	Note: Minimum thickness of the polyester fiberglass cover is 35%		
	of the maximum dimension increment		
	Rectangle: Table18		
Elongation	32% or more for thicknesses 0.049 inches (1.25 mm) and above,		
	and 30% or more for thicknesses less than 0.049 inches (1.25 mm)		
Springback	Polyester fiberglass covered bare wire: not more than 5°		
	Polyester fiberglass covered thick film insulation: not more than		
	5.5°		



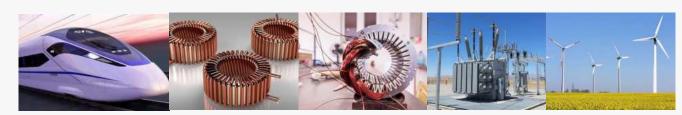
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Table3 Dielectric breakdown

Single		Double				
Thick film	Minimum	0.178mm-0.229mm	Bare		Minimum	0.203mm-0.305mm
coated single	Increase/mm		Double	Glass	Increase/mm	
layer	Maximum	1.930mm-8.661mm	Covered		Maximum	1.930mm-8.738mm
polyester	Overall/mm				Overall/mm	
glass						
covering						
			Heavy		Minimum	0.279mm-0.381mm
			Film-Insulated	I	Increase/mm	
			Double	Glass	Maximum	2.507mm-8.865mm
			Covered		Overall/mm	

Table 4

Square AWG Size		1-14AWG	
Bare wire size	Minimum/mm	1.603mm-7.275mm	
	Nominal/mm	1.628mm-7.348mm	
	Maximum/mm	1.654mm-7.422mm	
Radius (±25%) nominal		0.40 ±25% -1.0±25%	





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