

Class 120 Polyvinyl Acetal Film Insulated Round Copper Magnet Wire

Table 1 Specifications

Insulation materials	The coating is based on a blend of polyvinyl acetal and phenolic resins.
Thermal Class	120
Diameter	single:14-56AWG
	minimum increase: 0.0013mm-0.041mm
	maximum overall: 0.0165mm-1.692mm
	heavy: 4-50AWG
	minimum increase: 0.0051mm-0.094mm
	maximum overall: 0.0356mm-5.329mm
	triple: 14-30 AWG
	minimum increase: 0.015mm-0.069mm
	maximum overall: 0.074mm-0.538mm
Certificate	MW-86C

Table 2 Properties

Elongation	Not less than 5%
Heat Shock	No cracks visible in the film coating after conditioning at 175°C
Dielectric Breakdown	4-9.5 AWG: not less than 1870V; 10-23.5 AWG: not less than 2470V
	24-37 AWG: not less than 1220V; 38-56 AWG: not less than 80V
Springback	14–30 AWG: Not greater than 42°
	4–13 AWG: Not greater than 5°





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