

180 Polyurethane Overcoated with Polyamide Round Copper Wire for Solderable Applications

Table 1 Specifications

Insulation materials	The conductor shall be coated with a dual film. The underlying insulation
	is based on polyurethane resins. The superimposed coating is based on
	polyamide resins.
Thermal Class	180
Diameter	single:14-44AWG
	minimum increase: 0.005mm-0.041mm
	maximum overall: 0.061mm-1.692mm
	heavy: 14-44AWG
	minimum increase: 0.010mm-0.081mm
	maximum overall: 0.066mm-1.732mm
	triple: 25-44 AWG
	minimum increase: 0.015mm-0.069mm
	maximum overall: 0.074mm-0.538mm
Certificate	MW-83C

Table 2 Properties

Elongation	Not less than 5%
Springback	Not greater than 76°
Dielectric Breakdown	14-23.5 AWG: not less than 2470V
	24-37 AWG: not less than 1220V
	38-44 AWG: not less than 275V





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